12. Loading Coils into Existing Setups

13. Indicators of Incorrect Operation

14. Dimensional Measuring, Gaging Parts & SPC

15. Attribute Gaging of Piece Parts

16. Setup Controls

17. Removing the Die Assembly & Die Clamp Selection

18. Loading the Die & The Shut Height Adjustment

19. Adjusting Shut Height, Clamping the Die & Counterbalancing

20. Air-Operated Bridge Grip Feeds

21. Air-Operated Open Throat Grip Feeds

22. Mechanical Roll Feeds Part 1

23. Mechanical Roll Feeds Part 2

24. Preparing the Press for Production

25. Trial Stamping - First Piece Approval

26. Trial Stamping - First Piece Approval