

ONE POINT LESSON

Lesson Title: Title: Die Supports

Date:

Provided by Company Name:

Contact:

Summary:

When an employee is exposed to a hazard created by a pinch point other than point of operation, the hazard shall be guarded or the employee otherwise protected. It was common practice to store dies on 4X4 supports which creates a pinch point for employees.

Undesirable Condition / Practice:

1. Storing dies on 4X4 supports.
2. Dies stored on anything which allows an employee's foot to go under the die. (exception of die horses)

Photos/ Diagrams/ Images:

Undesireable Condition / Practice:



4X4 Blocks

Corrected / Proper Condition / Practice:



2X4 Blocks

Corrected / Proper Condition / Practice / Benefits:

1. Dies stored on 2X4 supports to prevent die from falling on employee foot.
2. Refer to 408.10034(9): GI Part 1, General Provisions

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